



## ||| THE STEPS |||

Create a matte/satin finish on mid to darker colors like Suede or Cocoa Brown. The goal is a clear finish and a happy client.

*If the top has a scratch deeper than a 120 grit paper would make, you need to either spend more time at the initial step or start with a rougher grit paper.*

**STEP 1:** Remove any dirt from top. Best results will be achieved with a dustless vacuum like a Festool system.

**STEP 2:** Depending on depth of scratches begin sanding with 120 or 150 grit paper. It is important to follow the sanding path “North – South, East – West” as detailed below for each sanding step.

**STEP 3:** Sand with 180 grit and clean top with denatured alcohol or water.

**STEP 4:** If scratches remain, Repeat Step 3. Note: Always clean top after sanding.

**STEP 5:** Sand with 240 grit and clean top with denatured alcohol or water.

**STEP 6:** Sand with 320 grit and clean top with denatured alcohol or water.

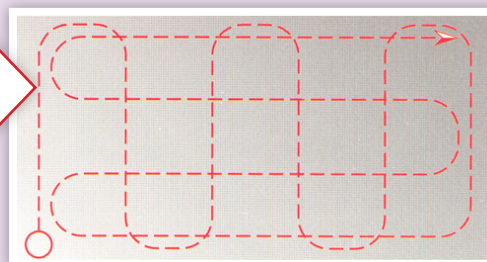
**STEP 7:** Inspect top, If all scratches have been removed, finish top with a gray scotch Brite pad.

**Use in conjunction with Corian® technical bulletin K25298 *Finishing and Polishing*.**

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### North – South, East – West Sanding Pattern

Starting in a corner and sanding in rows. Make sure to overlap the previous sanding disc track by 1/3rd. This will ensure you do not miss any part of the surface. Repeat this sanding pattern until all scratches are removed and or you have achieved desired finish level.



*Remember, if the Corian® color is slightly darker like Cocoa Brown, and the finish looks to dull or blotchy, you may want to sand it up a step or two; and then buff with a gray scotch Brite pad. The extra steps will brighten the color and clear up the finish.*

To test your finish, clean the top using a wet rag or sponge, add soft scrub cleaner to the rag (not on the top). Clean in a circular motion. Rinse the soap off, dry with a towel. If the finish is unchanged by the cleaning, it is correct.

Note: use a vacuum sanding system for best results. Also, grit size and steps may vary depending on the brand of paper you use. You may be able to skip a step if your paper performs better. Not all sand paper works the same.