

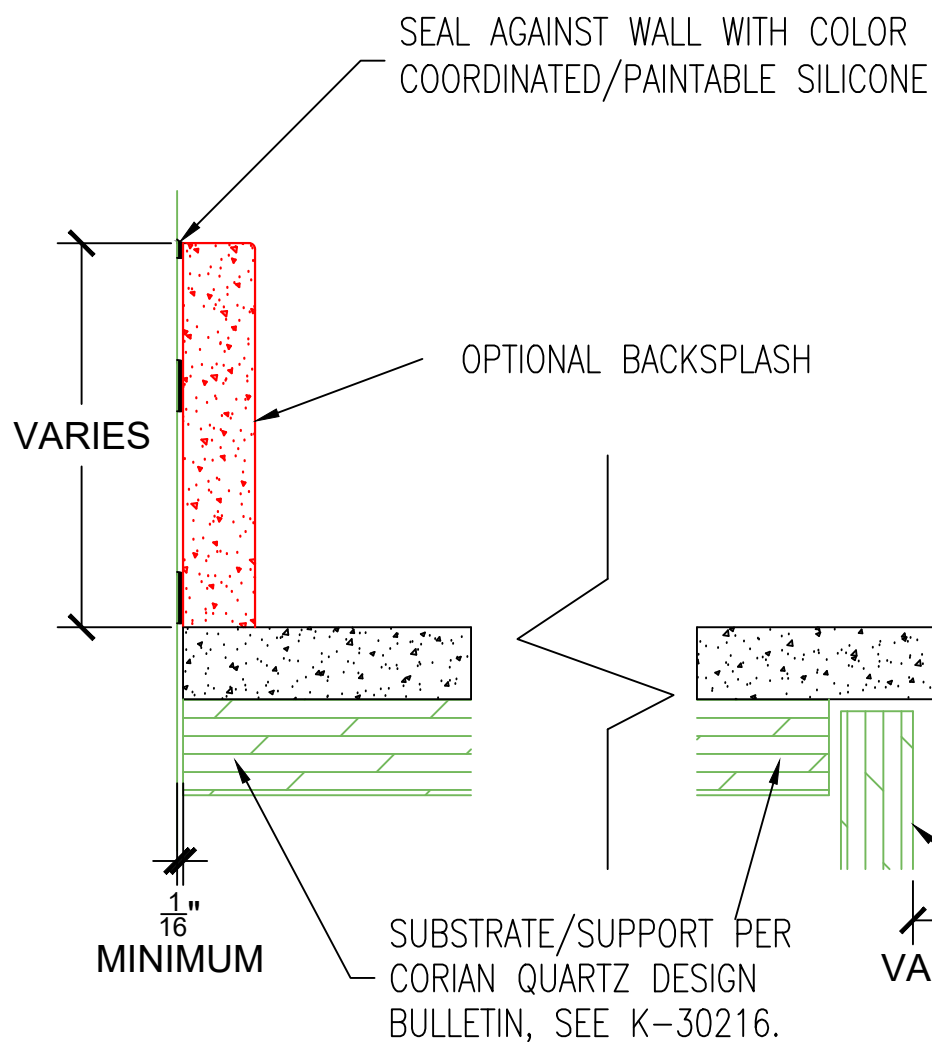
## **\*NOTES\***

1. The most important consideration when specifying an edge is the Corian Quartz color, the edge shape & the thickness/profile desired.
2. Corian Quartz has through body patterning, but direction/veined colors will have an end grain aesthetic to take into consideration.
4. Corian Quartz can be built up & profiled to any desired thickness & design.
5. Corian Quartz edges can be left to show just the material thickness for a more modern/contemporary look or can be built up to achieve a thicker edge profile.
6. The following sheets provide various edge construction options & common profiles. Additional edge details or custom profiles are possible. Consult with your Corian Quartz fabricator on options.
7. All exposed corners are suggested to have a minimum  $\frac{1}{8}$ " eased radius/bevel. A larger radius/bevel will increase impact resistance and may be desired for higher abuse areas or applications.
8. Mitered edges larger than 2x the material thickness should have edge backing support behind the edge (e.g. 2cm material with a  $2\frac{1}{2}$ " mitered edge).
9. We recommend requesting an edge sample prior or viewing images of similar edges prior to fabrication to ensure the selected edge meets expectations.
10. Additional technical details & information is available in the K-30216 Corian Quartz Design Technical Bulletin, which can be found at: <https://www.corianquartz.com/-documentation->.
11. For additional technical support, contact Hallmark Building Supplies' QuickTech Service at 1-800-203-7444 or at [quicktech@hllmark.com](mailto:quicktech@hllmark.com).
12. For more information on Corian Quartz or help on where to purchase please contact your Hallmark Building Supplies Rep or by contacting us at 1-800-642-2246 or [response@hllmark.com](mailto:response@hllmark.com).

## **Corian Quartz Edge Option - General Notes**



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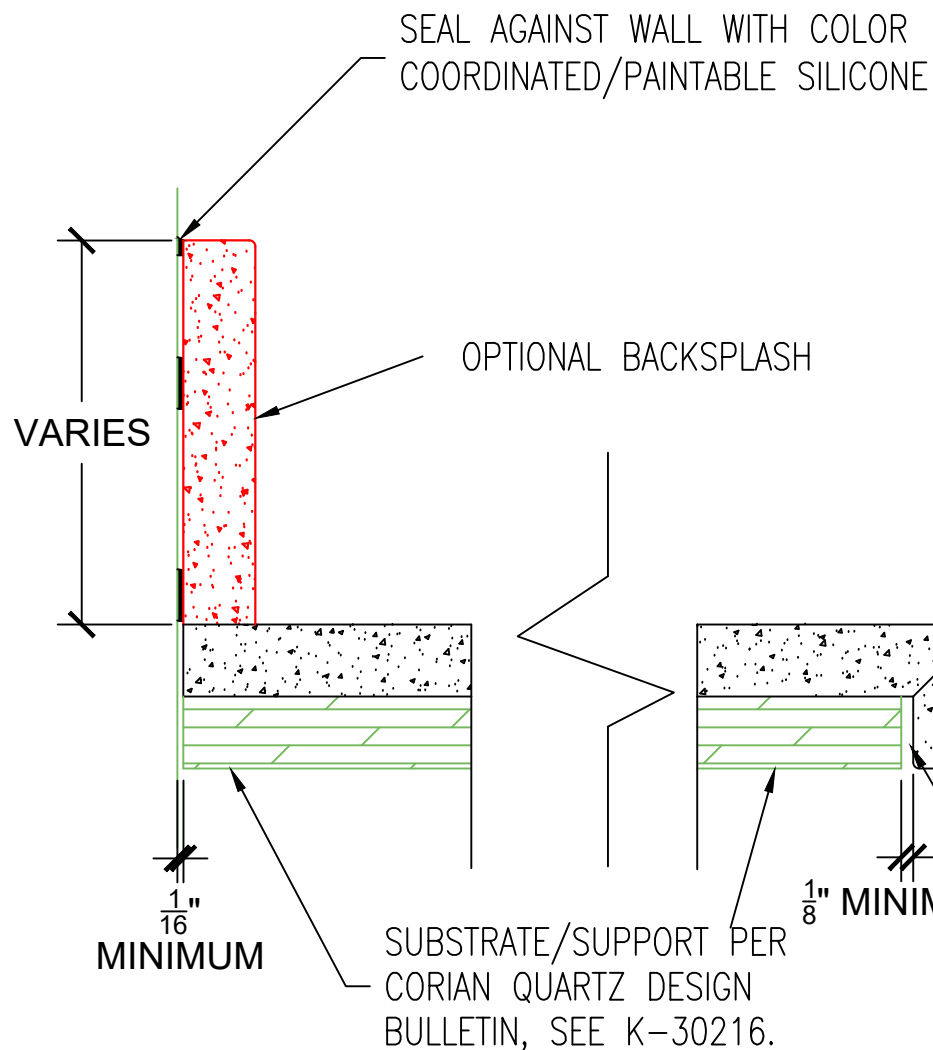
## NOTES:

- 1) Flat edges are common & require less fabrication making them a more cost effective edge option.
- 2) Unlimited edge profiles can be routed to create any profile desired.
- 3) Edge will highlight end grain on direction/veined colors.
- 3) Acceptable for radius/curved edges.

## Corian Quartz Flat Edge Option



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## NOTES:

- 1) Miter edges are good options when a thicker edge is desired.
- 2) Typically will be limited to a small rounded or beveled edge. Avoid routing/profiling deep into the edge.
- 3) Avoid on radius/curved edges.
- 4) Good option for directional/veined colors as the pattern can continue from the horizontal surface down the vertical edge.
- 5) Requires a fabricator with mitering tooling.

$\frac{1}{8}$ " MINIMUM EASED EDGE

VARIES

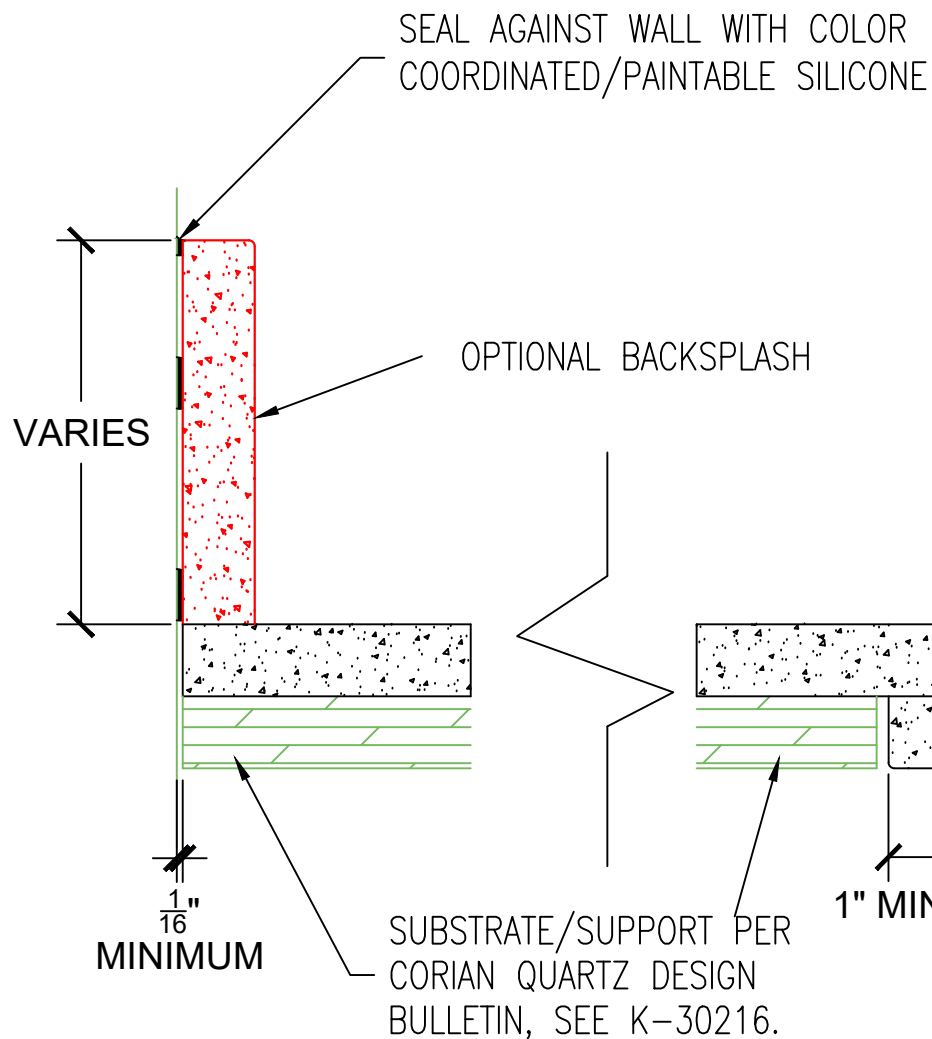
FOLLOW CORIAN QUARTZ DESIGN BULLETIN GUIDANCE FOR EDGE GUIDANCE, SEE K-30216.

IF EDGE IS 2x LARGER THAN MATERIAL THICKNESS, SUGGESTED TO ADD EDGE SUPPORT BLOCKING.

## Corian Quartz Miter Edge Option

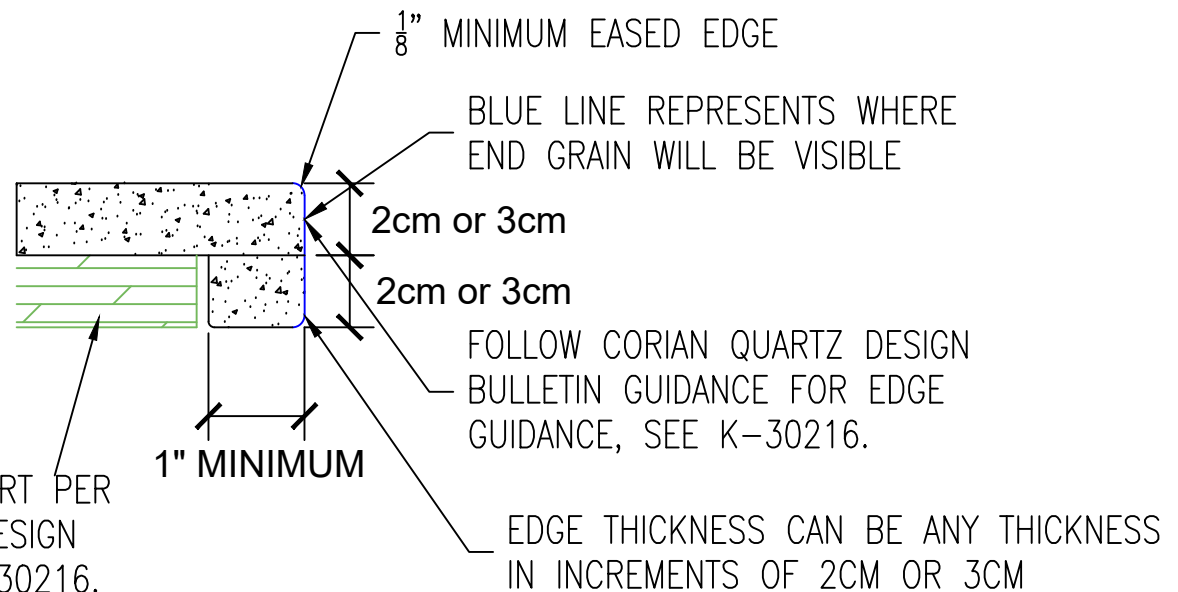


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## NOTES:

- 1) Stacked edges is a good alternate when a miter edge is not possible.
- 2) Unlimited edge profiles can be routed to create any profile desired.
- 3) Edge will highlight end grain on direction/veined colors.
- 4) Acceptable for radius/curved edges.
- 5) Seam connection between pieces will be visible, but should be color coordinated, inconspicuous & smooth.



## Corian Quartz Stacked Edge Option



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